



Unless otherwise specified; tolerances are:
 1. Wall Thickness = $\pm 5\%$
 2. Angles = $\pm 2^\circ$
 3. Profile dimensions fit : ISO JS13
 ★ INDICATES "CRITICAL TO QUALITY" DIMENSION
 REMOVE BURRS AND SHARP CORNERS 0.10-0.25



Bainbridge International Ltd

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508x508 Square Hatch Flange base(Lower frame)

Drawn: Z.H.D. Date: 20090928

Checked: Date:

M'TL: AL6063 Scale: 1:8

DWG. NO.: 5091362000-1

Approved: Date:

Weight: g Dimensions: M/M

Projection: A4V

Finish: 阳极处理 SHEET 1 OF 1

Customer's No.: